

SFK-61

## FLOATING BALL STEAM TRAP

### GENERAL FEATURES

This type of steam traps do not contain any lever inside, only moving part is the float itself. The float is made of stainless steel with high surface quality. The dimensional tolerance of the float is very low.

<b>Body and Cover:</b>	Stainless Steel AISI 316
<b>Inner Parts and Float:</b>	Stainless Steel – AISI 316Ti
<b>Max. Operating Pressure:</b>	25 bar
<b>Max. Operating Temp:</b>	220 °C
<b>ΔP:</b>	4.5 / 8 / 10 / 14 bar
<b>Connection:</b>	Flanged and Threaded

#### Operation

When trap is cool, the air vent opens wide for continuously discharging initial air. As cold condensate enters the trap, the float rises to allow discharge of condensate from valve port and both air and condensate from orifice.

Once all initial air and cold condensate have been discharged, the equipment which is connected to the steam trap reaches the operation temperature.

In this case, the condensate amount drops but the temperature rises. Steam enters the trap along with condensate, hot condensate heats the air vent and closes before steam can escape.

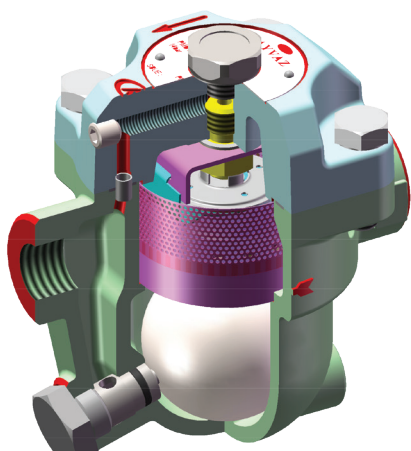
The float can adjust itself according to the condensate flow rate. In order to prevent steam leakage, discharge orifice is always kept under a certain level of water along with metal to metal sealing.

For the cases that condensate discharge is operated from the cylinder driers, a by-pass line above the cover is created with the purpose of preventing the steam lock. The aim of this line is to discharge the steam before the correct timing of steam trap entry.

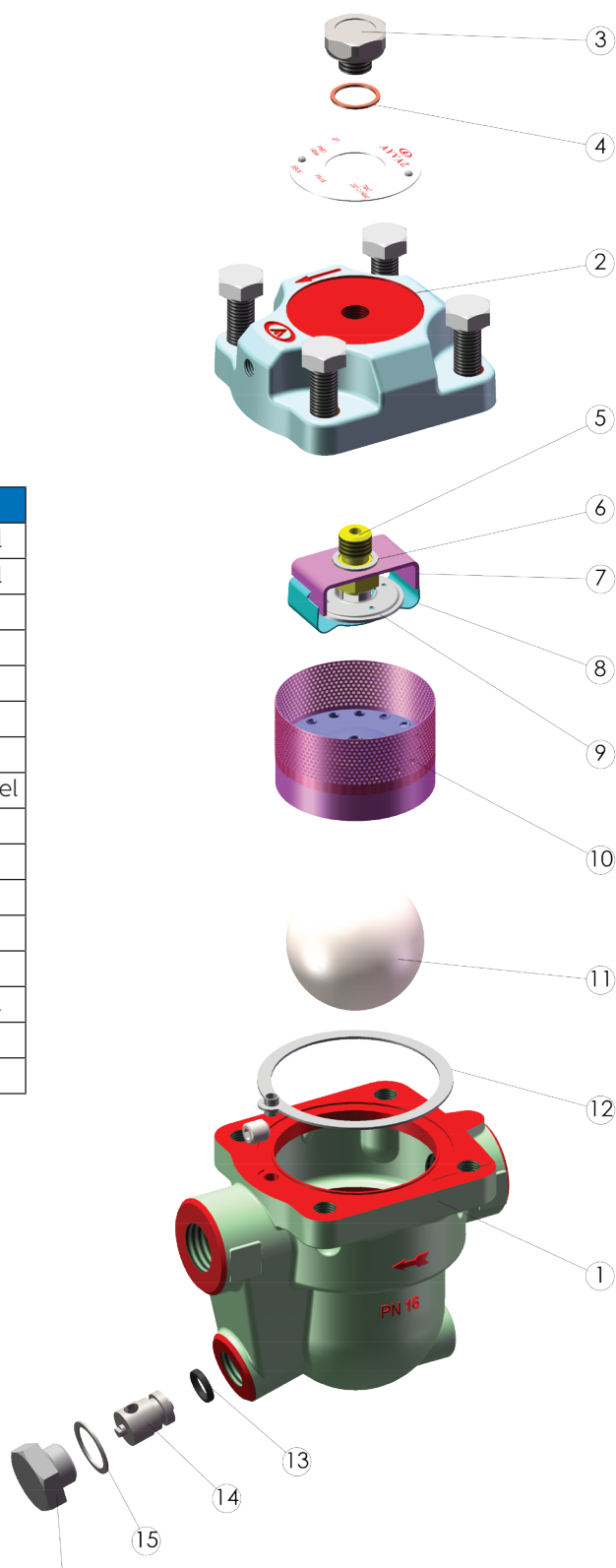
#### Advantages

- 1 - Low cost of installation and equipment
- 2 - Space saver, compact design
- 3 - Built in strainer
- 4 - Homogeneous abrasion on the surfaces
- 5 - Low failure possibility of single moving part
- 6 - Low maintenance cost
- 7 - Well resistance on water hammering

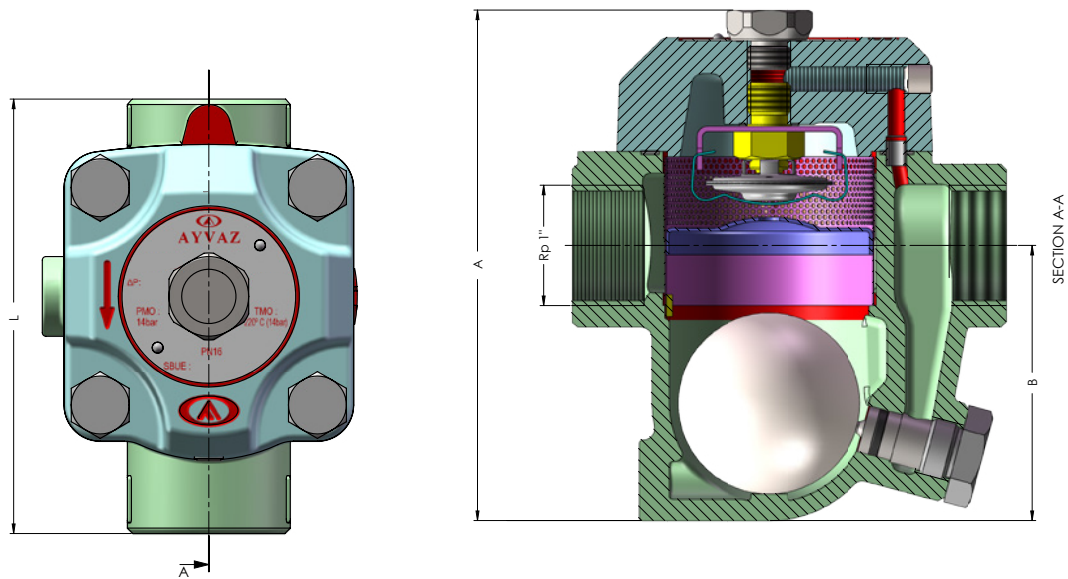
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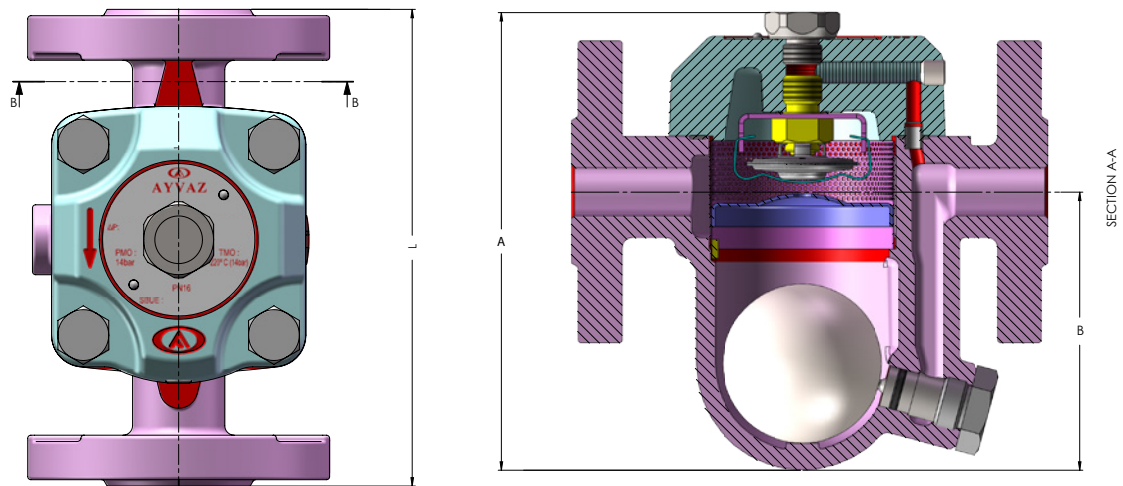
No	SPARE PARTS	MATERIALS
1	Body	AISI 316 Stainless Steel
2	Cover	AISI 316 Stainless Steel
3	Cover Plug	Stainless Steel
4	Plug Gasket	Cooper
5	Air Vent Seat	Stainless Steel
6	Seat Gasket	Stainless Steel
7	Thermostatic Unit Lower Part	Stainless Steel
8	Thermostatic Unit Upper Part	AISI 301L Stainless Steel
9	Thermostatic Capsule	Stainless Steel
10	Strainer	Stainless Steel
11	Float	AISI 316Ti
12	Cover Gasket	Graphite
13	O-ring	Viton
14	Orifice	AISI 431 Stainless Steel
15	Plug Gasket	Copper
16	Orifice Plug	Stainless Steel



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DN (mm)	A	B	L
15	134	73,5	120
20	134	73,5	120
25	141	76	120

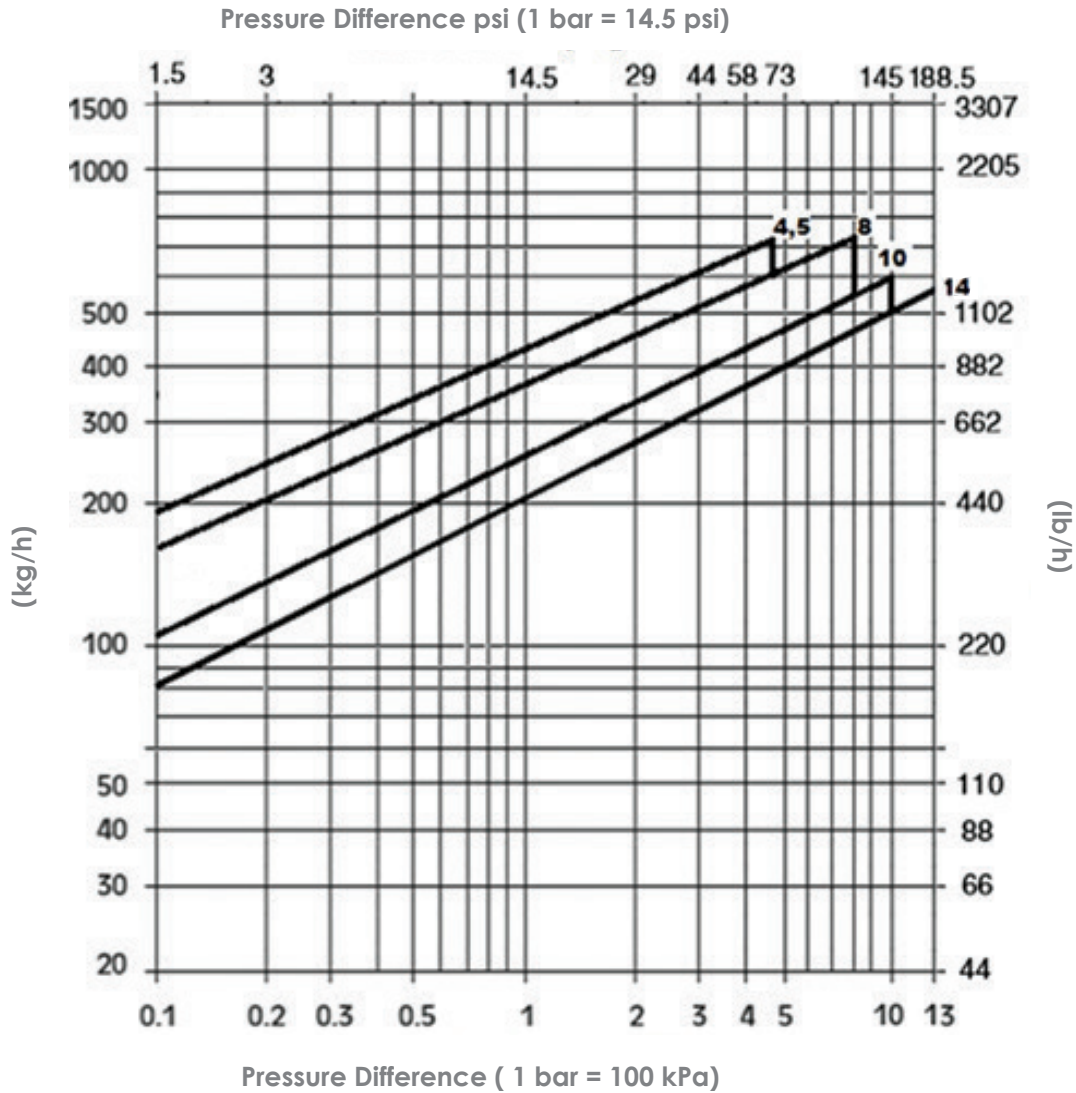


DN (mm)	A	B	L
15	144	87,5	150
20	152	93,5	150
25	169	98	160

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## Discharging Rates

(1/2" - 3/4" - 1"  
(DN15 - DN20 - DN25)



### HEAD OFFICE - FACTORY

Atatürk Sanayi Bölgesi Hadımköy Mahallesi Mustafa İnan Caddesi No: 44 Arnavutköy - İSTANBUL  
Tel: +90 212 771 01 45 (pbx) | Fax: +90 212 771 47 27  
info@ayvaz.com | www.ayvaz.com

**Cona**  
Caserta/Italy  
Tel: +39 0823 187 3988  
rmolaro@ayvaz.com

**Ayvaz Russia**  
Moscow/Russia  
Tel: +74959951728  
ayvazrus@ayvaz.com

**Ayvaz Germany**  
Viernheim/Germany  
Tel: +49 62046014399  
germany@ayvaz.com

**Ayvaz Ukraine**  
Kiev/Ukraine  
Tel: +380 44 390 57 57  
info@ayvaz.com.ua

**Tricorr**  
Warsaw/Poland  
Tel: +48-32-783-295-1  
tricorr@tricorr.eu

**Haci Ayvaz M.E.**  
Dubai/U.A.E  
Tel: +971 563550822  
+971 501306871  
mideast@ayvaz.com

**Ayvaz China**  
Cixi City/China  
Tel: +86 0574 5897 3851  
info@ayvazchina.com

**Ayvaz Kazakhstan LLP**  
Almaty/Kazakhstan  
Tel: +7 (727) 327 97 57  
info\_kz@ayvaz.com  
www.ayvaz.kz

**Ayvaz N**  
Isperih/Bulgaria  
Tel: +359 8431 27 32  
office@ayvaz-n.eu

**Ayvaz Serbia**  
Belgrad/Serbia  
Tel: +381 61 658 70 52  
yakbiyik@ayvaz.com