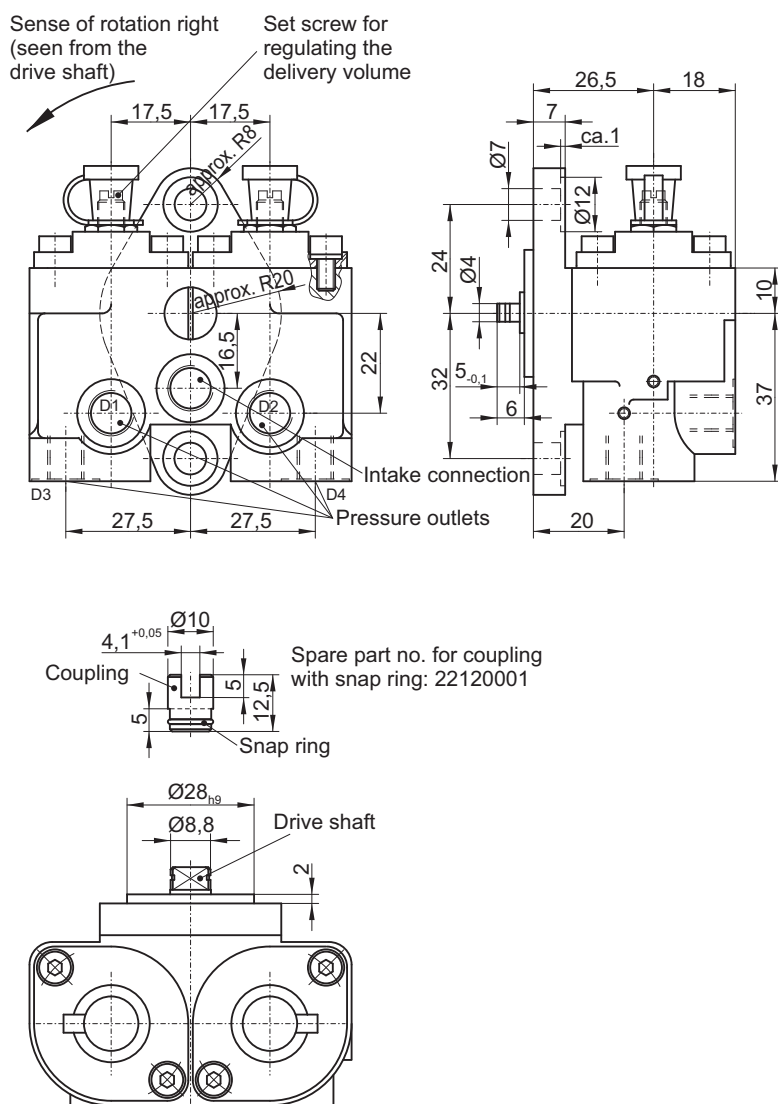


Piston pumps (oil)

Series TDM - rotating or electric drive

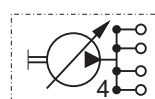
TDM-FS 4



Technical data

Output rate: max. 0,1 cm³ p. stroke and outlet
 Regulation of output: in pairs
 Driving speed: max. 300 - 1800 r.p.m.
 Reduction: see order key
 Operating pressure: max. 3 bar
 Suction height: max. 300 mm
 Lubricant: oil
 Viscosity range: 20 - 800 mm²/s
 Temperature range: medium 70 °C
 ambient 70 °C
 No. of outlets: 2 (D1, D2); 3 (D1, D2, D3) or 4
 Outlet type: see order key
 Sense of rotation: see order key
 Drive: rotating by coupling; coupling and snap ring are included in delivery
 Weight: 1 kg
 Model: without shaft sealing ring
 Surface protection: standardly phosphated

Symbol



Order key for type 2204, 2205

2204 01 13 1 3 000

Type number	2204= without motor	2205 = with motor and intermediate flange (see TDM-M)	
Code-no.	2204	2205 _____	
Reduction	33:1		
Code-no.	01 _____		
Pressure outlets	No. of outlets		
Outlet type	2	3	4
Straight fitting pipe Ø4 mm	02	03	04 _____
Straight fitting pipe Ø6 mm	32	33	34 _____
Ring piece for soldering pipe Ø4 mm	12	13	14 _____
Ring piece for soldering pipe Ø6 mm	22	23	24 _____
Intake connection	Straight fitting pipe Ø6 mm		Ring piece for soldering pipe Ø6 mm
Code-no.	1	2 _____	
Sense of rotation	right	left	optional*
Code-no.	1	2	3 _____
Special models	_____		

*Pump can start up to the left direction as well as to the right. The sense of rotation must not change when pump operates.

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Subject to alterations!