



# PAT940

Dedicated for Petroleum Analysis

*The next generation in titration*

## Smart, Simple, Swipe Technology

### Improving productivity - the ethos behind PAT940

Introducing a more user friendly and robust titrator combined with the latest touch screen/swipe technology.

User friendly is a common phrase bounced around in many different industries. It is easy to say but not always true! Processes in the work place should be made as easy as they can to improve productivity and operational efficiency.

- Light 'finger touch' screen with swipe reduce and enlargement functionality with graphs
- Touch enabled QWERTY keypad that pops up for all data entry
- Store up to 1000 methods and 1000 results
- 50 shortcuts can be saved to the Homepage to quick start favourite methods

There are many complex methods within all industry types in the titration world, therefore introducing a more user friendly and robust potentiometer combined with the latest touch screen technology, is the perfect combination. PAT940 utilises the latest capacitive touch screen technology, what does that mean? This is the technology that your smart phone uses.

### Making life easier in a demanding industry

### Focusing on the challenges faced within the petrochemical world

Monitoring the performance of new and used oils, such as crudes, transformer, lubricants and diesel fuels, is an important requirement. Titration is only one of many analytical techniques used which allows the quantitative determination of a specific substance dissolved in a sample.

#### Crude Oil Components

Crude oil is a liquid found within the earth comprised of hydrocarbons, trace metals and organic compounds. It is formed over millions of years through the process of heating and compression of organic materials, where the remains, commonly zooplankton and prehistoric algae, have settled on the bed of an ocean or lake. Physical compaction of these sediments due to pressure increase on burial is called diagenesis, thus forming sedimentary rock.

#### Why are hydrocarbons so important

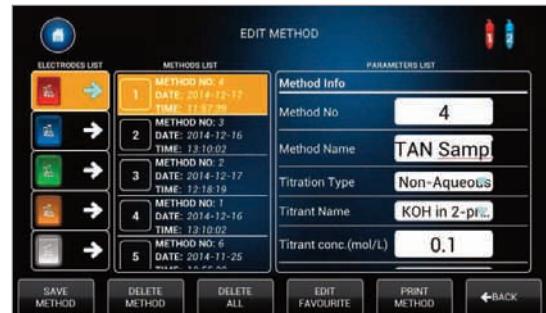
- Hydrocarbons contain a large amount of energy. Gasoline, diesel fuel and paraffin wax are derived from crude oil and take advantage of this energy
- Hydrocarbons can take on many different forms, such as the smallest form which is methane ( $\text{CH}_4$ ). Longer chains with five or more carbons are liquid and any longer can be tar or wax. By chemically cross linking these hydrocarbon chains, substances such as synthetic rubber, nylon and plastic can be produced



# Screen Navigation Made Easy

## Uncomplicated Programming

Ease of operation is key to optimizing routine tasks. Ploughing through screens with numerous sub options is tedious and time consuming. PAT940 is able to load and run a method in less than a minute from the homepage.

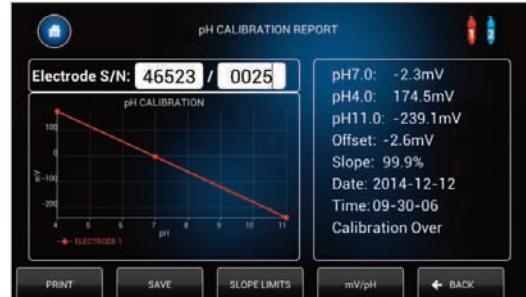
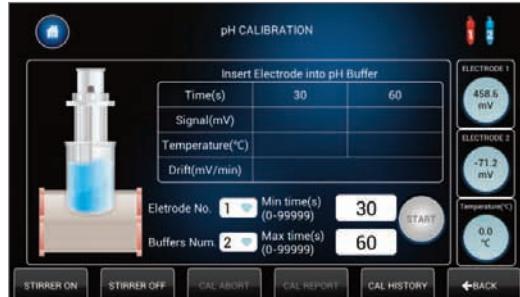


### Updating favourites for a quick start

- Run a favourite method with one touch
- When loading the method table simply tick which ones you wish to add to favourites
- Regardless of which screen you are in, an icon appears on every screen to take you back to your homepage

### Stress free editing or creating methods

- Setting up methods is no longer a tedious task of clicking through lots of screens
- Simply scroll through parameters and use drop down boxes all on the same screen to edit or create your method
- Press a field and enter information using the automatic pop up keypad or choose an option from a predefined list



- Select up to 5 buffers when performing a calibration
- Select your own minimum and maximum waiting times for measure value acceptance
- Temperature can be entered manually or continually monitored with a temperature probe
- Automatic buffer recognition after each measurement

## PAT940 – Smart Titrator®

PAT940 has a compact PODULAR design with anodised aluminium side panels to repel aggressive solvents. The instrument supports, dynamic, incremental and manual titration modes with pre-programmed methods conforming to ASTM standards..

### Conforms to Recognised Standards

Total Acid Number	ASTM D664
Total Base Number	ASTM D2896
	ASTM D4739
Mercaptan Sulphur	ASTM D3227
H2S, Mercaptan Sulphur	UOP 163
Saponification Number	ASTM D94
Organic Chlorides in Crude	ASTM D4929
Iodine Value of Biodiesel	EN 14111

Please contact us with any application enquiries relating to crude oil, biofuels, petroleum products and other recognised standards.



## Titration with capacitive touch screen technology

### Benefits of a capacitive touch screen

#### Seamless finish

Projected capacitive screens consist of a sandwich of two spaced layers of insulating glass coated with ITO (Indium tin oxide) on the inside. The glass is 1.2mm thick with a flush front and is more resistant to casual scratches and blemishes and won't deform over time or shrink with heat.

#### Operational with gloves on

The inoperability of touch screens whilst wearing gloves has been a complication for many companies that require employees to wear protective equipment. PAT940 has elevated sensitivity so the capacitive screen can detect electrical impulses—even if the impulse is insulated by a glove.

#### Superior image quality

High quality manufacturing processes are critical to projected capacitive touch screens producing near 100% optical clarity, resolution, luminance and sharpness.

## Perfect Podularity

### Integrate, Interface and Organise your Workspace



#### Versatile POD linking

The modern design platform allows provides you with all the interfaces you need to plan your workload and perform analyses to the standards you set.

- A complete system consists of a Dispense POD®, Titrate POD® and Control POD®
- Link up multiple Dispense and Titrate PODs® and tailor the system to your requirements
- Devices such as printers, balances, memory sticks and LAN connections can be connected to the back of the Control POD®

## AutoPOD® – automation for increased sample throughput



#### Increased efficiency

Create sample sequences for your methods and store on the homepage as a favourite then begin with a single touch

- Choose from two X, YZ samplers, 48 and 96 place
- Each AutoPOD has an extended claw which picks up the vessel to be analysed and takes it to a fixed reaction station for analysis
- No cross contamination – electrode platform does not move from sample to sample therefore no potential of carryover

#### Smart Rinse

Reduced carry over. Between every sample, the electrodes, dispensing tube and stirrer are rinsed using an active pump system. The SMART RINSE system utilises a high powered blasting sequence with the appropriate solvent to ensure no carry over.

# Technical Specifications

<b>Display</b>	Capacitance touch screen Width 152mm Height 89mm Resolution:
<b>Dispense POD®</b> Multiple linking PODs: Syringe volumes: Drive Design: Stroke Speed: Step Resolution: Imprecision (full stroke): Inaccuracy (full stroke):	Up to 16 Dispense PODs® can be linked simultaneously 12.5 ml and 5 ml Maintenance-free, direct drive stepper motor 4.2 seconds to 800 minutes per stroke (3200 minutes in microstep mode) 24,000 steps ≤0.1% CV @ 50µl to 100 µl ≤0.05% CV @ 250µl to 5ml ≤1% syringe volume
<b>Measurement Modes:</b>	Dynamic equivalence point titration Incremental equivalence point titration Manual titration Calibration with automatic buffer recognition
<b>Potentiometry</b> mV Range: Accuracy: Resolution: Amplifier Input Impedance:	-3200 - +3200 mV ± 0.1 mV (± 0.0016 pH). 0.1mV > 10 12Ω
<b>Storage</b> Methods Results Favourite Methods	Up to 1000 Up to 1000 Up to 50
<b>Temperature</b> Measuring Range Pt100: Resolution Pt100: Measuring accuracy Pt100:	0.0 - 100°C 0.1°C ± 0.3°C (with linear calibration)
<b>Interfaces</b> USB ports: Wireless Communication: Titrate POD®: Balance: Autosampler: Network Connection: Electrodes: Dispense POD:	2 USB (Type A sockets) for connection of printers, USB sticks Bluetooth Printing 2X Titrate POD® 9 PIN D-type (female) RS232 1x 9 PIN D-type (female) RS232 1x 9 PIN D-type (female) RS232 LAN RJ-45 connector, ethernet 2x 6 pin LEMO (male) BUS RS485 Kycon 4 pin for series connections
<b>Ambient Temperature</b> Operating Temp Range: Operating humidity: Storage Temp Range: Storage Humidity:	-10 to +45°C 8-90% RH non-condensing -20 to +70°C 5-95% RH no-condensing
<b>External Power Supply</b> Supply Voltage Frequency Power Consumption	110V/220V 50-60Hz 160W
<b>Electrode Recognition:</b>	Colour coded E-Chem® electrodes with auto recognition technology
<b>Dialog Languages:</b>	English, German, French, Spanish, Chinese, Russian, Polish
<b>Weight:</b>	approx 7.5kg
<b>Dimensions:</b>	Control POD® 25x13x22cm, Titrate POD® 40x25x9cm, Dispense POD® 14x14x5cm

## Ordering Information

<b>594000</b>	<b>PAT940 Smart Titrator®,Standalone System 1</b> <b>Comprises of:</b>
594005	Control POD®, with 24VDC 7A PSU Power Pack and RS485 Cable (2 pin) 500mm
594006	Titrate POD®, with RS232 Cable 500mm and Cable Kycon 500mm
594007	Dispense POD® with Cable Kycon 500mm, RS485 to RS485 Cable (2pin) 500mm and syringe assembly kit
594033	RED Combined Electrode (non-aqueous titrations)
594010	Bottle Cap with drying Tube, dessicant filled
301802	170ml Standard Titration Vessel
503028	PTFE Stirrer 6x20mm (Pack of 5)
<b>594001</b>	<b>PAT940 Smart Titrator®,Standalone System 2</b> <b>Comprises of:</b>
594005	Control POD® with 24VDC 7A PSU Power Pack and RS485 Cable (2 pin) 500mm
594004	2x Titrate POD®, with RS232 Cable 500mm and Cable Kycon 500mm
594055	Dispense POD® with Cable Kycon 500mm, RS485 to RS485 Cable (2pin) 500mm and syringe assembly kit
594033	RED Combined Electrode (non-aqueous titrations)
594010	2x Bottle Cap with drying Tube, dessicant filled
301802	2x 170ml Standard Titration Vessel
503028	PTFE Stirrer 6x20mm (Pack of 5)
<b>594002</b>	<b>PAT940 System 1 with AutoPOD®,48- 4 Racks of 12 x 210ml</b> <b>Comprises of:</b>
594053	AutoPOD®,48 with RS485 to RS485 Cable (2 pin) 1000mm
594000	PAT940 Smart Titrator®,Standalone System 1
594007	Dispense POD® with Cable Kycon 500mm, RS485 to RS485 Cable (2pin) 500mm and syringe assembly kit
594038	Cable Kycon to Kycon 500mm
594043	48x 210ml AutoPOD®,Titration Vessels
594010	2x Bottle Cap with drying Tube, dessicant filled
594015	2x Bottle /Syringe tubing (700mm)
<b>594003</b>	<b>PAT940 System 1 with AutoPOD®,96- 8 Racks of 12 x 210ml</b> <b>Comprises of:</b>
594054	AutoPOD®,96 with RS485 to RS485 Cable (2 pin) 1000mm
594000	PAT940 Smart Titrator®,Standalone System 1
594007	Dispense POD® with Cable Kycon 500mm, RS485 to RS485 Cable (2pin) 500mm and syringe assembly kit'
594038	Cable Kycon to Kycon 500mm
594043	96x 210ml AutoPOD®,Titration Vessels
594010	2x Bottle Cap with drying Tube, dessicant filled
594015	2x Bottle /Syringe tubing (700mm)

## Accessories

<b>594012</b>	PTFE Vortex Stirrer Paddle	<b>594034</b>	E-Chem® BLUE Combined Electrode (aqueous titrations)
<b>594029</b>	Organiser Drip Tray for Standalone System 1	<b>594035</b>	E-Chem® GREEN Combined Electrode (redox titrations)
<b>594030</b>	Organiser Drip Tray add ons for additional PODs	<b>594036</b>	E-Chem® YELLOW Combined Electrode (precipitation titrations)
<b>594031</b>	Homogeniser	<b>594044</b>	Drip Tray for AutoPOD®
<b>594033</b>	E-Chem® RED Combined Electrode (non-aqueous titrations)	<b>594045</b>	Electrode Rack - fits onto drip tray
		<b>594046</b>	AutoPOD®, Vessel Rack - 12 place

## Certificates

All PAT940 Smart Titrators<sup>®</sup>, are supplied with a calibration certificate traceable to national standards. For additional technical information, specifications, MSDS data, user manuals, and exhibition news, visit our website at: [www.grscientific.com](http://www.grscientific.com)

## About G.R. Scientific

Key personnel at G.R. Scientific are recognised experts in titration technology and electrochemistry. We have been designing and manufacturing titrators for twenty years and are widely regarded as one of the leading specialists in this technology

## Intellectual Property Rights

Smart Titrator<sup>®</sup>, Dispense POD<sup>®</sup>, Titrate POD<sup>®</sup>, Control POD<sup>®</sup>, Auto POD<sup>®</sup> and E-Chem<sup>®</sup> are trademarks of GR Scientific Limited registered in the United Kingdom and elsewhere. Any unauthorized usage of the trademarks may lead to legal action against trademark infringement.

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