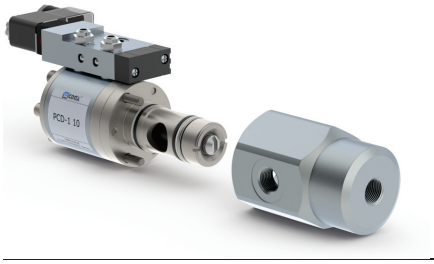
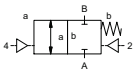
lateral valve

5-PCD-1 10
5-PCD-2 10
valve type with pilot valve

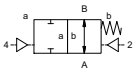
type **PCD-1 10**
PCD-2 10



2/2 way valve	**externally controlled**
pressure range	PN 0-200 bar
orifice	DN 10 mm
connection	thread/cartridge
function	valve normally closed symbol **NC**



valve
normally open
symbol **NO**



design	pressure balanced, with spring return	
body materials	⓪ aluminium	③
	①	④
	②	⑥ stainless steel
valve seat	synthetic resin on metal	metal on metal
seal materials	PU, NBR	PTFE, PE, FPM, EPDM

⚠ Above stated body materials refer to the valve port connections that get in contact with the media only!

details needed for main valve
- orifice
- port
- function NC/NO
- operating pressure/Δp
- flow rate
- media
- media temperature
- ambient temperature
- type of actuation

details needed for pneumatic actuation
- nominal voltage
- type of protection
- actuation pressure range min/max
- low wattage coil, actuation pressure range 4-7 bar
- pilot valve type

details needed for hydraulic actuation
- actuation pressure range min/max
- hydraulic control valve function

general specifications

			options
ports	PCD-1	without valve body	with valve body thread G 3/8
	PCD-2	without valve body	with valve body thread G 3/8
function		NC	NO
pressure range	PCD-1	0-50 (0-200 see pressure diagram)	NO (see pressure diagram)
	PCD-2	0-100 (0-200 see pressure diagram)	
Kv value	m^3/h	3,0	
vacuum	leak rate		< 10^{-6} mbar•l•s^{-1}
pressure-vacuum	$P_1 \Leftrightarrow P_2$		available upon request
back pressure	$P_2 > P_1$		available upon request
media		gaseous - liquid - highly viscous - gelatinous - pasty	
abrasive media			
damping	opening		
	closing	by throttles on pilot valve	
flow direction	A ⇨ B	as marked	bi-directional upon request
switching cycles	1/min	700	
switching time	ms	opening 30-3000 closing 30-3000	
media temperature	°C	direct mounted pilot valve 60	remote mounted pilot valve outside tempe-
ambient temperature	°C	direct mounted pilot valve 50	ratur range of media max. 150 °C
flush ports			
leak ports			available
limit switches			inductive
manual override		via 5/2 way pilot valve	
approvals			WAZ
mounting			mounting holes on valve body 2 x M6
weight	kg	PCD-1 1,1 PCD-2 1,2	PCD-1 1,7 PCD-2 1,8
additional equipment			valve body

electrical specifications

			options
nominal voltage	U_n	DC 24 V	special voltage upon request
	U_n	AC 230 V 50 Hz	special voltage upon request
power consumption	DC	4,8 W	2,5 W
	AC	pick up 11,0 VA holding 8,5 VA	
protection	IP65 (P54)	acc. DIN 40050	
energized duty rating	ED	100%	
connection		plug acc. DIN EN 175301-803 form B, 4 positions x90° / wire diameter 6-8 mm	
optional	M12x1	connector acc. DESINA	connector acc. VDMA
additional equipment		iluminated plug with varistor	
max. temperature	media	60°C	
	ambient	50°C	
explosion proof	E Ex e II T5	nominal voltage U_n	DC 24 V 3,25 W
		power consumption	AC 230 V 50 Hz 2,90 W

pneumatic specifications

			options
actuation pressure range	bar	4-10	
air consumption	cm^3/stroke	PCD-1 7 PCD-2 17	
cycle speed		main valve speed variable by throttleson pilot valve	
control		via 5/2 way pilot valve	
pilot valve interface			
actuator ports	2/4	G 1/8	

hydraulic specifications

			options
actuation pressure range	bar	10-30	>30 bar upon request
control		preferably 4/2 way control valve	
actuator ports by media	X/Y	G 1/4 via adapter	NPT 1/4 via adapter

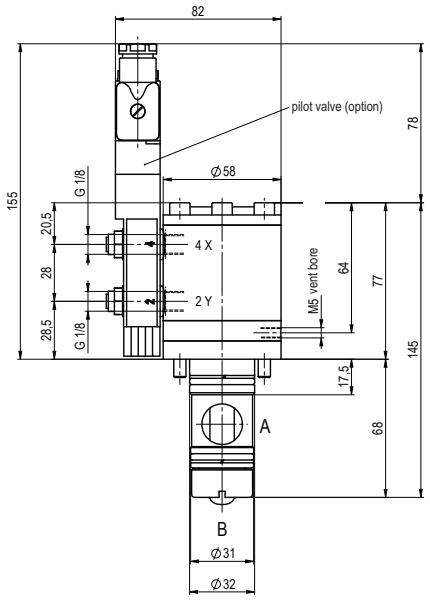
⚠ The valves' technical design is based on media and application requirements. This can lead to deviations from the general specifications shown on the data sheet with regards to the design, sealing materials and characteristics.

⚠ If order or application specifications are incomplete or imprecise there exists a risk of an incorrect technical design of the valve for the required application. As a consequence, the physical and / or chemical properties of the materials or seals used, may not be suitable for the intended application.

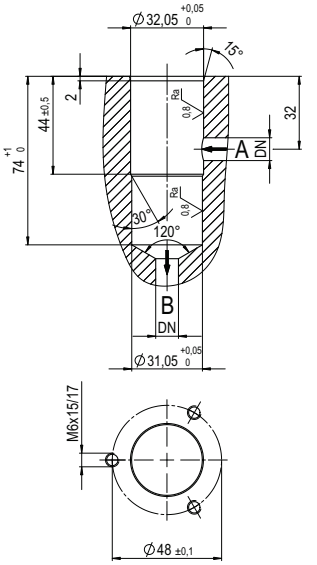
- specifications not highlighted are standard
  specifications highlighted in grey are optional

type **PCD-1 10**

function: **NC**
closed when not energized

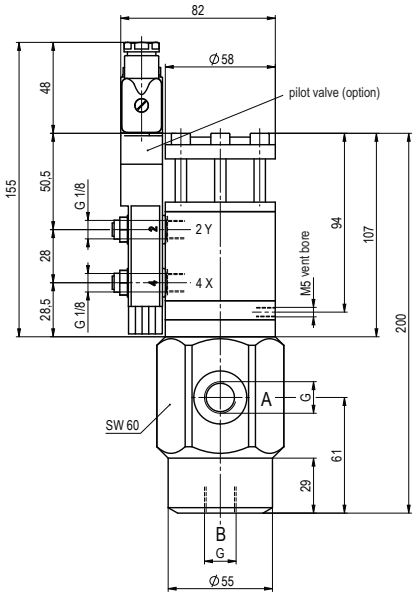


drilling design for cartridge

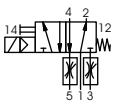


type **PCD-2 10**

function: **NO**
open when not energized



pneumatic actuation



5/2 way pilot valve
flow rate 350 l/min
pressure range 3-10 bar G 1/8

pressure-diagram