# Fisher™ V280 Full-Bore Ball Control Valve

The Fisher V280 is a three-piece, trunnion mounted, full-bore control valve capable of handling full ASME CL900 pressure drops. It is designed with features for optimized pressure, flow, and process control. An optional drilled attenuator controls noise and vibration from high pressure drop liquids and gases. The splined shaft connection to the actuator reduces lost motion.

The V280 with an Aerodome attenuator is used in gas service to reduce noise in demanding applications such as anti-surge, station recycle and worker/monitor applications.

The V280 with a Hydrodome attenuator provides improved performance for demanding applications such as pump bypass or pipeline take-off. The trim is designed for liquid service to help eliminate or reduce cavitation associated with pipeline noise and vibration.

The V280 without attenuation is designed for automated control in bypass, batch, monitor, and emergency shutoff service applications. It presents little or no restriction to flow.

Unless otherwise noted, all NACE references are to NACE MR0175/ISO 15156.


**Fisher V280 Valve**

## Features

- Thoroughly Tested—Valve construction cycle tested and flow tested in laboratory subject to full ASME CL900 pressure drops to maximize service life.
- Excellent Flow Control—Robust drive train designed to guide the shaft and properly absorb energy during dynamic operation.
- Aerodynamic Performance—Up to -20 dBA acoustical attenuation can be achieved for the V280 with Aerodome within a single stage construction. Dual-stage construction can provide up to -25 dBA attenuation.
- Sour Service and Sour Crude Oil Capability—Standard construction materials comply with NACE MR0175/ISO 15156.
- Heavy Duty Trunnion—The ball trunnions are designed for demanding applications requiring long service life, with a reduction in maintenance time and costs.
- Broad Hydrodynamic Applications—Single and dual stage attenuators for the V280 with Hydrodome may be provided for a varying range of applications. A KC value of 1.0 is achievable depending on service conditions.
- Flexible Applications—The attenuator is active throughout the ball rotation for very demanding services. The characterized attenuator can be utilized when more flow capacity is necessary.

*Features (continued on 3)*

Specifications

### Valve Sizes and End Connection Styles

NPS ■ 6, ■ 8, ■ 10, ■ 12, and ■ 16 flanged valve size with CL900 raised-face flanges compatible with ASME B16.5. Consult your Emerson sales office for other end connection styles

### Maximum Inlet Pressure and Temperatures(1)

Consistent with CL900 pressure-temperature ratings per ASME B16.34

### Maximum Allowable Shutoff Pressure Drop(1)

For Single-Seal and Dual-Seal Construction (except where further limited by pressure-temperature rating of the valve body):

CL900: 153.2 bar (2220 psig) at 38°C (100°F)

### Shutoff Classifications

Single or Dual-Seal Construction

Class IV standard: ANSI/FCI 70-2 and IEC 65034-4
Class VI optional: ANSI/FCI 70-2 and IEC 65034-4

### Flow Characteristic

■ Modified linear with single high-density attenuator

■ Modified equal percentage with single characterized attenuator

■ Modified equal percentage without attenuator

### Flow and Shutoff Direction

Unidirectional flow is forward flow. Seal is upstream

Single Seal Construction: Should be used for unidirectional flow and unidirectional shutoff only

Dual Seal Construction: V280 with Aerodome and unattenuated V280 may be used for unidirectional and bidirectional flow

V280 with Hydrodome should be used for unidirectional flow only for effective anti-cavitation protection. Bidirectional shutoff requires dual seal construction

### Flow Coefficients

See Fisher Catalog 12

### Seal Material and Temperature Capabilities(1)

Standard: POM (polyoxymethylene) -29 to 82°C (-20 to 180°F)
Optional: POM (polyoxymethylene) with Nitrile $MoS_2$ Impregnated O-rings -46 to 82°C (-50 to 180°F) or PTFE/PEEK(2) with flurorocarbon O-rings -23 to 204°C (-10 to 400°F)

### Maximum Ball Rotation

90°

### Actuator Mounting

Right-hand or left-hand mounted as viewed from the valve inlet from forward flow

### Packing Arrangements

PTFE Packing: Standard construction
ENVIRO-SEAL™ Packing: This optional packing system provides improved sealing, guiding, and transmission of leading force to control liquid and gas emissions

### Dimensions

See figure 3

### Options

■ Double block-and-bleed applications (Dual seal construction is required)
■ Two or three-stage Aerodome attenuator, two-stage or three-stage Hydrodome attenuator
■ Ring type joint flanges
■ Inconel drive shaft
■ Keyed shaft
■ Nitrile $MoS_2$ Impregnated O-rings
■ S31600 SST ENC ball
■ PTFE/PEEK seal insert
■ Contact your Emerson sales office for other options

1. The pressure or temperature limits in this bulletin and any applicable standard or code limitation for this valve should not be exceeded.
2. PTFE stands for Polytetrafluoroethylene and PEEK stands for PolyEtherEtherKetone.

# Features (continued)

- Construction Versatility—Seal and dome attenuators are interchangeable. The valve construction can be altered by adding/removing a dome attenuator and/or seal without requiring a different body flange. This allows for flexibility to meet changing demands. See figure 2.

- Base Bracket—Standard easy-removal base bracket simplifies maintenance and storage prior to installation. The base bracket is designed to remain secured to the valve body during removal of the body flanges for maintenance.

- Integral Valve Lifting Provision—Valve body includes standard tapped holes for easy attachment of swivel hoist rings or other appropriate rigging equipment.

- Tight Shutoff—Self-adjusting seal(s) that are pressure assisted provide tight shutoff for long reliable service. The design incorporates a heavy duty S31600 stainless steel carrier that retains the composition seal for full-rated pressure drop service.

- Improved Service Life—The attenuator is not part of the seal assembly. The seal wipes the ball surface, not the attenuator, promoting increased service life.

Table 1. Fisher V280 Standard Materials of Construction

| PART | MATERIAL |
|---|---|
| Valve Body | LF2 Carbon Steel |
| Ball | Carbon Steel ENC |
| Seal | POM with S31600 SST Seal Blank |
| Drive Shaft | S17400 SST H1150D |
| Dome Attenuator | S17400 SST |
| Wave Spring | N07750 |
| Retaining Ring | N07750 |
| Tailpiece | LF2 Carbon Steel |
| Tailpiece Mounting Bolting | B7M Steel |
| Bearing Plate | Carbon Steel |
| Bearings | N04400 with PTFE |
| Thrust Washer | Carbon filled PTFE |
| Packing Box Housing | Carbon Steel |
| Packing | PTFE/Carbon filled PTFE |
| Packing Bolting | B7M Steel |
| Packing Follower, Packing Box Ring | Annealed S31600 SST |
| Groove Pins | S31600 |
| O-Rings | Nitrile |
| Actuator Mounting Bolting | Steel Grade 5 |

Figure 1. V280 with Dual Seal and Single Dome Attenuator

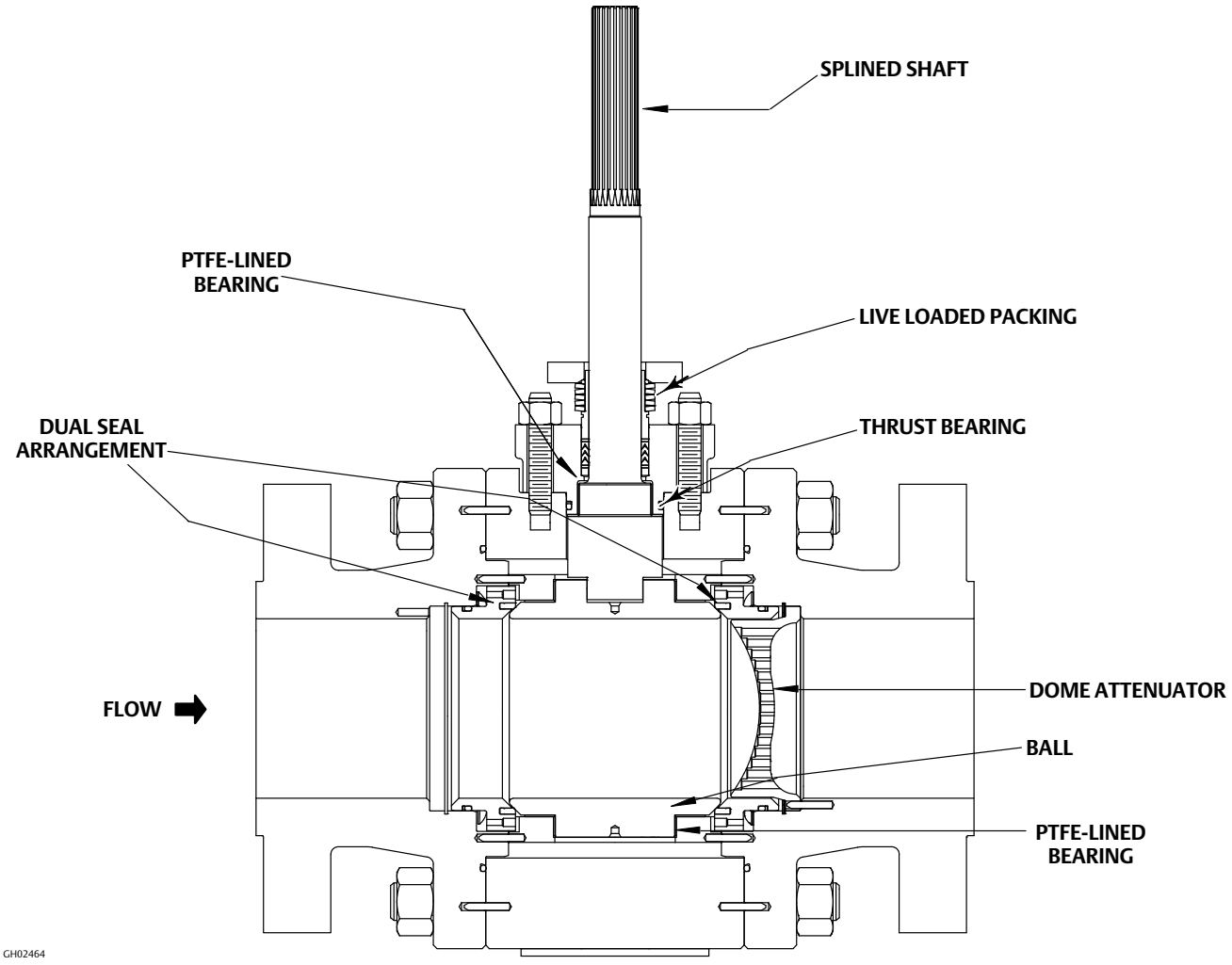

Figure 2. Construction Versatility Seal/Dome Assembly Details

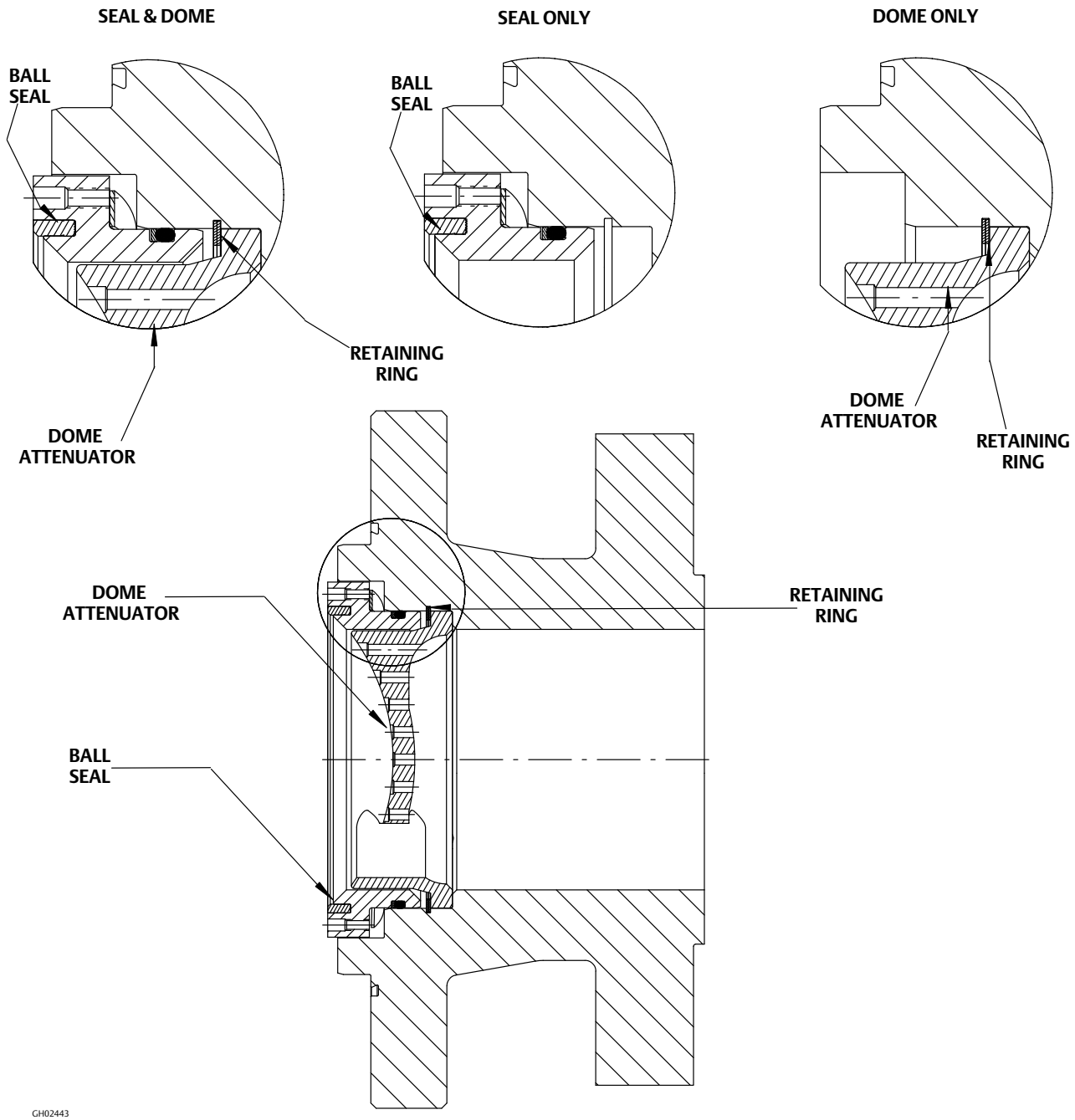

Figure 3. V280 Envelope Dimensions

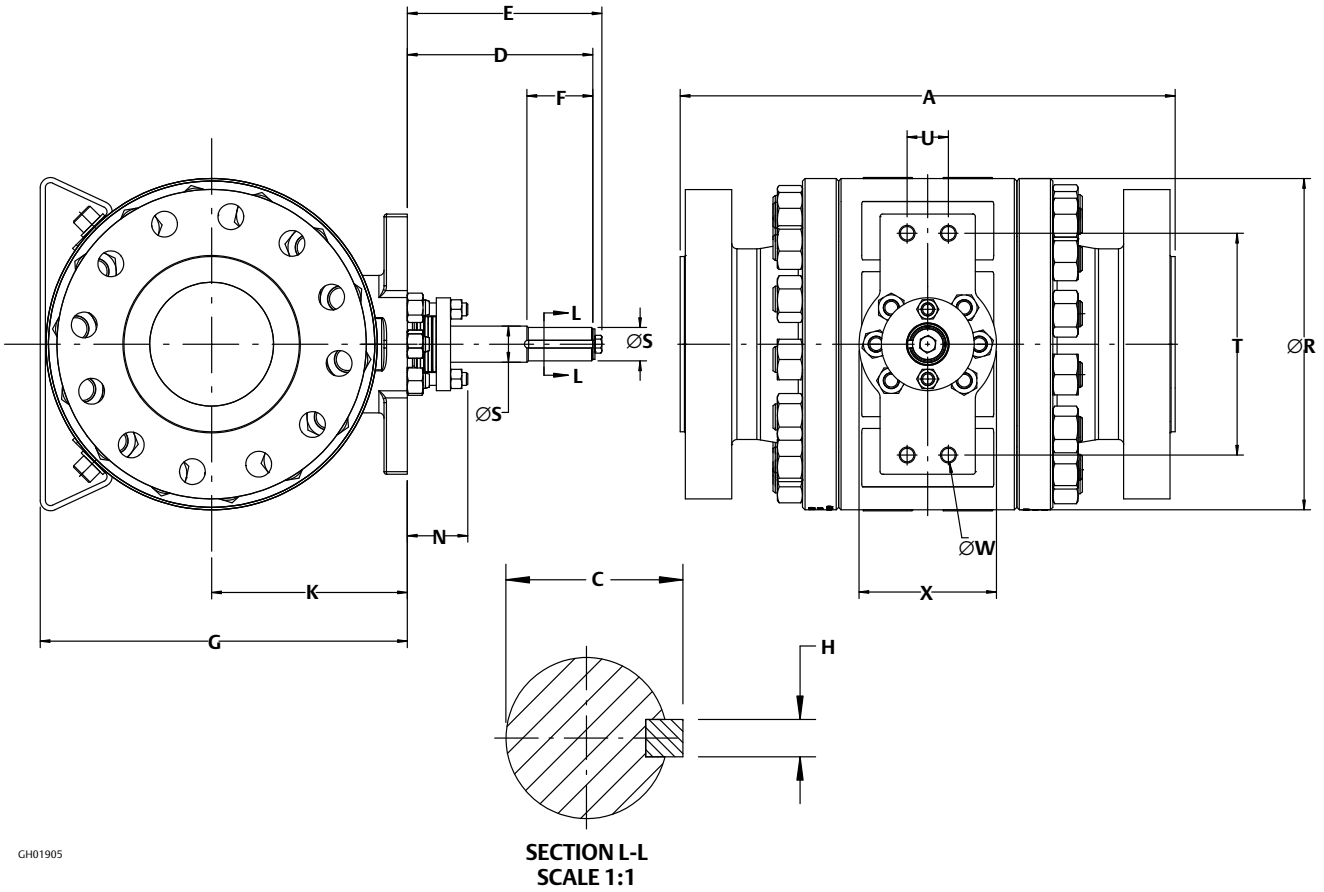


Table 2. V280 Envelope Dimensions (see figure 3)

| Valve Size, NPS | Pressure Class | ∅Bore | A | K | G | ØR | ∅S | | | V | U | ∅W (Threaded) | Approximate Weight |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | Shaft Dia. | Spline Dia. | Keyway Dia. | | | | |
| | | mm | | | | | | | | | | | kg |
| 6 | 900 | 152 | 610 | 241 | 452 | 409 | 44.4 | 38.1 | 41.2 | 273 | 51 | See Below | 415 |
| 8 | | 203 | 737 | 300 | 561 | 508 | 63.5 | 50.8 | 57.1 | 337 | 76 | | 753 |
| 10 | | 254 | 838 | 343 | 648 | 597 | | | | | | | 1143 |
| 12 | | 305 | 965 | 434 | 798 | 705 | 76.2 | 71.1 | 69.8 | 533 | 127 | | 1823 |
| 16 | | 374 | 1130 | 503 | 937 | 851 | | | | | | | 2885 |
| | | Inches | | | | | | | | | | | lbs |
| 6 | 900 | 6.00 | 24.00 | 9.50 | 17.80 | 16.10 | 1.75 | 1.50 | 1.625 | 10.75 | 2.00 | 3/4-10 | 915 |
| 8 | | 8.00 | 29.00 | 11.80 | 22.10 | 20.00 | 2.50 | 2.00 | 2.25 | 13.25 | 3.00 | 7/8-9 | 1660 |
| 10 | | 10.00 | 33.00 | 13.50 | 25.50 | 23.50 | | | | | | | 2520 |
| 12 | | 12.00 | 38.00 | 17.10 | 31.40 | 27.75 | 3.00 | 2.80 | 2.75 | 21.00 | 5.00 | 1-1/4-8 | 4020 |
| 16 | | 14.71 | 44.50 | 19.80 | 36.90 | 33.50 | | | | | | | 6360 |

Table 3. V280 Envelope Dimensions (see figure 3) (cont.)

| Valve Size, NPS | Pressure Class | D | | E | F | | C | H | N | X |
|---|---|---|---|---|---|---|---|---|---|---|
| | | Splined Shaft | Keyed Shaft | Keyed Shaft | Splined Shaft | Keyed Shaft | Shaft & Key Height | Key Width | Packing Nut Removal Clearance | Flange Width |
| | | mm | | | | | | | | |
| 6 | 900 | 356 | 229 | 243 | 155 | 80 | 45.2 | 9.52 | 96 | 169 |
| 8 | | | 297 | 312 | | 95 | 62.4 | 12.70 | 109 | 191 |
| 10 | | | | | | | | | | |
| 12 | | 508 | 394 | 408 | 264 | 111 | 76.7 | 15.87 | 134 | 244 |
| 16 | | | | | | | | | | |
| | | Inches | | | | | | | | |
| 6 | 900 | 14.00 | 9.00 | 9.60 | 6.12 | 3.13 | 1.78 | 0.375 | 3.81 | 6.66 |
| 8 | | | 11.70 | 12.30 | | 3.75 | 2.46 | 0.500 | 4.31 | 7.50 |
| 10 | | | | | | | | | | |
| 12 | | 20.00 | 15.50 | 16.10 | 10.38 | 4.38 | 3.02 | 0.625 | 5.31 | 9.62 |
| 16 | | | | | | | | | | |

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