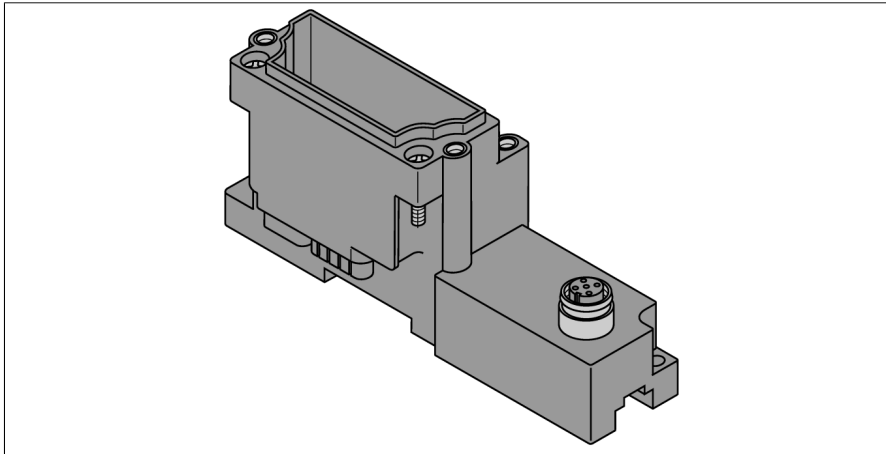


**BL67 base module**  
**1 × M12 Connector, 8-pin**  
**BL67-B-1M12-8**



- Passive connection components for sensors and actuators
- Quick replacement of electronics in wired state
- Mechanical coding prevents accidental plugging of the wrong electronic module
- Protection class IP67
- M12 connection technology
- 8-pin
- 1 port

**Wiring Diagram**



**Functional principle**

The pin resp. signal assignment results from the combination with an electronic module. You find the pin configuration and the wiring diagrams on the data sheet of the corresponding electronic module.

BL67 base modules are connected to the right of the gateway, using two screws for each module. A DIN rail is not required. This way, a compact and stable unit is built. The unit can now be mounted on a DIN rail or directly on the machine.

The field devices are connected to the base modules which are available with different connection technology (M8, M12, M23 and 7/8").

**Note**

Further technical data like temperature range are determined by the electronic modules and can be found on the data sheets.

<b>Type designation</b>	BL67-B-1M12-8
Ident no.	6827193
<b>Housing material</b>	Polycarbonate, flame resistance (PC V0)
Housing color	Gray (RAL 7015)
Tightening torque fixing screw	0.9...1.2 Nm
DIN rail mounting	yes, Attention: Offset
Direct mounting	Two mounting holes, 6 mm Ø
Tightening torque coupling nut sensor plug	0.8...1.0 Nm
<b>Connector A</b>	Female Receptacle, M12 × 1, Threaded
Flange housing	Brass, CuZn, nickel-plated
Contact carriers	Plastic, TPU, Black
Contacts	Metal, CuZn, Gold-plated
Screw-in thread seal	plastic, FPM
Insulation resistance	≥ 10 <sup>8</sup> Ω
forward resistance	≤ 5 mΩ
Pollution degree	3
Number of pins	8
Ampacity	2
Rated voltage	30 V
Protection class	IP67, Only when screwed or plugged together
Mechanical lifespan	> 100 Mating cycles