

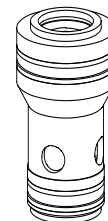
2 position, 2 way cartridge valve

- $Q_{max} = 700 \text{ l/min}$
- $p_{max} = 350 \text{ bar}$

NG 32

ISO 7368

DIN 24342



Type: CS32-10/.. General application: Pressure relief valve	Symbol: Opening ratio: 1:1	 Opening pressure: A → B 0.5; 2.0; 5.0 bar
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Type: CS32-10/...-C7 General application: Non-return valve	Symbol: Opening ratio: 1:1	 Opening pressure: A → B 0.5; 2.0; 5.0 bar
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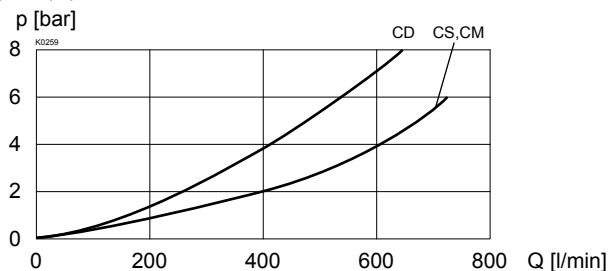
Type: CS32-12/.. General application: Spool valve	Symbol: Opening ratio: 1:1,2	
Type: CS32-12/...-C5 General application: Poppet valve		Opening pressure: A → B 0.5; 2.0; 5.0 bar

Type: CS32-20/.. General application: Spool valve	Symbol: Opening ratio: 1:2	
Type: CS32-20/...-C5 General application: Poppet valve		Opening pressure: A → B 0.5; 2.0; 5.0 bar

Type: CM32-10/.. General application: Pressure reducing valve	Symbol: Opening ratio: 1:1	 Closing pressure: B → A 3.0 bar
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Type: CD32-12/.. General application: Flow valve	Symbol: Opening ratio: 1:1,2	
		Opening pressure: A → B 0.5; 2.0; 5.0 bar

Type: CD32-20/...- General application: Flow valve	Symbol: Opening ratio: 1:2	
		Opening pressure: A → B 0.5; 2.0; 5.0 bar

CHARACTERISTICS Oil viscosity $\nu = 30 \text{ mm}^2/\text{s}$
 $\Delta p = f(Q)$ Pressure loss / flow characteristics

Opening pressure $B \rightarrow A = f(\text{Area ratio opening pressure } A \rightarrow B)$

Area ratio	Opening pressure [bar]	
	A $\rightarrow$ B	B $\rightarrow$ A
1:1,2	0.5	2.5
1:1,2	2.0	10.0
1:1,2	5.0	25.0
1:2	0.5	0.5
1:2	2.0	2.0
1:2	5.0	5.0

GENERAL SPECIFICATIONS

Design	2 way cartridge valve
Installation	any
Installation dimension	to ISO 7368 / DIN 24 342 refer to data sheet 2.13-1023
Ambient temp.	-20...+50 °C
Weight spool	m = 0,267 kg
Weight total	m = 0,895 kg

HYDRAULIC SPECIFICATIONS

Fluid	Mineral oil, other fluid on request
Contamination	ISO 4406:1999, class 18/16/13
Efficiency	Required filtration grade ($\beta_{6...10} \geq 75$) (refer to data sheet Nr. 1.0-50/2)
Viscosity range	12 mm ² /s ... 320 mm ² /s
Fluid temperature	-20...+70 °C
Working pressure	$p_{\text{max}} = 350 \text{ bar}$ (Connections A, B, X)
Max. volume flow	$Q_{\text{max}} = 700 \text{ l/min}$
Pilot oil volume	$Q_{\text{st}} = 7,8 \text{ cm}^3$

TYPE CODE

Slip-in cartridge		C		☐	32	-	☐	/	☐	/	☐	-	☐	#	☐
Poppet spool		S													
Poppet spool with damping		D													
Spool		M													
Size 32															
Area ratio	1:1	10													
	1:1,2	12													
	1:2	20	*												
Opening pressure A $\rightarrow$ B	0 bar (no spring)	0													
	0.5 bar	05													
	2.0 bar	20													
	3.0 bar	30													
	5.0 bar	50													
Orifice in poppet spool	plugged	0													
	0.4 mm	0.4													
	0.6 mm	0.6													
	usw.														
Omit if ordered without orifice or plug															
* Omitted as no provision for orifice made															
Special features															
Check function X connected to B port		C7													
additional seal on poppet spool		C5													
Design-Index (subject to change)															

PARTS LIST

Position	Article	Description
10	160.2522	O-Ring ID 52,39x3,53
30	160.2266	O-Ring ID 26,64x2,62
40	49.0600	Cover-Seal PU 83 rd 60/53,8x6,1
50	49.0451	Cover-Seal PU 83 rd 45/40,5x5,1
60	53.5401	Spring 2x20,5x82,1
	53.6901	Spring 2,8x20,5x83,7
	53.7900	Spring 3,8x20,5x78,4
70	53.4900	Spring 1,8x20,5x79,4
	53.6902	Spring 2,6x20,5x79,3
	53.7403	Spring 3,4x20,5x77,5

Position	Article	Description
80	53.3900	Spring 1,5x20,5x70,2
	53.5901	Spring 2,2x20,5x67,3
	53.7404	Spring 3x20,5x63,5
90	52.6405	Spring 2,5x22,5x54
100	246.1003	Cyl. screw M4x4 VSM 213302
	117.1001	Orifice bing M4 / 0,4
	117.1003	Orifice bing M4 / 0,6
	117.1005	Orifice bing M4 / 0,8
	117.1007	Orifice bing M4 / 1,0
110	246.1003	Cyl. screw M4x4 VSM 213302